

# 2019 NEW SOLID SURFACE COLORS – FABRICATION CHARACTERISTICS

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## Introduction

This bulletin has brief descriptions of the fabrication characteristics of the new 2019 solid surface colors.

## Aggregate

Directional veined aesthetic with particulates

### COLORS

- Ash Aggregate, Carbon Aggregate, Neutral Aggregate, and Weathered Aggregate

### BULLETIN FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828)

### DESIGN NOTES

- Edge Design – V-groove or stacked edge recommended. Drop Edge not recommended.
- Expect visual break in pattern at seams.

## Linear

Linear veins, edges can have varying appearance depending on angle of cut

### COLORS

- Sepia Linear and Silver Linear

### BULLETIN FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828)

### DESIGN NOTES

- Edge Design – V-groove edge recommended. Stack and drop edges not recommended.
- Expect visual break in pattern at seams.
- Sink Cutouts - edge view can be dominated by veining pigment, will look different depending on whether cut is parallel or perpendicular to vein.
- Not recommended for applications requiring an inside corner as there is no method to maintain pattern and have the required corner radius.

## Nuwood

Veined aesthetic

### COLORS

- Beech Nuwood and Mahogany Nuwood

### BULLETIN FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828)

### DESIGN NOTES

- Edge Design – V-groove or stacked edge recommended. Drop edge not recommended.
- Expect visual break in pattern at seams.

## Onyx

Translucent veined aesthetic

### COLORS

- Golden Onyx and Jade Onyx

### BULLETINS FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828) and *Illumination Series Fabrication*

### DESIGN NOTES

- Edge Design – V-groove or stacked edge recommended. Drop edge not recommended.
- Expect visual break in pattern at seams.

## Solid

Dark solid colors

### COLORS

- Laguna and Verdant

### DESIGN NOTES

- Standard fabrication methods apply. Follow dark color finishing guidance.

## Terrazzo

High density large particulates. Particles concentrated towards face with visible segregation visible when viewing edges.

### COLORS

- Basalt Terrazzo, Domino Terrazzo, and Pebble Terrazzo

### DESIGN NOTES

- Edge Design – V-groove or drop edge with rebate to underside of top surface recommended. Stack Edge not recommended.
- Sink cutouts – particle segregation will be visible.

## General Note for Finishing

Please review *Finishing and Polishing* (K-25298) which was updated in 2017 with enhanced guidance for darker colors.

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